



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	737	6523	PISTON AND PISTON PIN ASSEM	8	NOT INCLUDED WITH CYLINDE	
1	737	6615	PISTON AND PISTON PIN ASSEM	AR	NOT INCLUDED WITH CYLINDE	
2	39	67127	RING, PISTON (STANDARD)	8	NOT INCLUDED WITH CYLINDE	
2	39	67128	RING, PISTON (.030 O.S.)	AR	NOT INCLUDED WITH CYLINDE	
3	23	85721	BEARING UNIT, CRANKSHAFT M	4	NOT INCLUDED WITH CYLINDE	
3	23	85685	BEARING UNIT, CRANKSHAFT M	AR	NOT INCLUDED WITH CYLINDE	
3	23	85723	BEARING UNIT, CRANKSHAFT M	AR	NOT INCLUDED WITH CYLINDE	
3	23	85724	BEARING UNIT, CRANKSHAFT M	AR	NOT INCLUDED WITH CYLINDE	
3	23	85725	BEARING UNIT, CRANKSHAFT M	AR	NOT INCLUDED WITH CYLINDE	
4	23	85686	BEARING UNIT, CRANKSHAFT M	1	NOT INCLUDED WITH CYLINDE	
4	23	85687	BEARING UNIT, CRANKSHAFT M	AR	NOT INCLUDED WITH CYLINDE	
4	23	85688	BEARING UNIT, CRANKSHAFT M	AR	NOT INCLUDED WITH CYLINDE	
4	23	85689	BEARING UNIT, CRANKSHAFT M	AR	NOT INCLUDED WITH CYLINDE	
4	23	85690	BEARING UNIT, CRANKSHAFT M	AR	NOT INCLUDED WITH CYLINDE	
5	26	75585	OIL SEAL, REAR CRANKSHAFT B	1	NOT INCLUDED WITH CYLINDE	
5	26	75980	OIL SEAL, REAR CRANKSHAFT B	1	NOT INCLUDED WITH CYLINDE	
6		75583	CAP, REAR - CRANKSHAFT BEAF	1		
7		75582	CAP, INTERMEDIATE AND FRON	4		
8	10	49147	BOLT, CRANKSHAFT BEARING C	6		
9	16	49144	STUD, CRANKSHAFT BEARING C	4		
10	230	6540	FLYWHEEL ASSEMBLY (STERN I	1		
10	230	5534	FLYWHEEL ASSEMBLY (INBOAR)	1		
11	10	49845	SCREW, FLYWHEEL TO CRANKS	6		
12	13	39131	LOCKWASHER< FLYWHEEL SCR	6		
13		77480	DRIVE PLATE, FLYWHEEL (STEF	1		
13		47607	DRIVE PLATE, FLYWHEEL (INBO	1		
14	10	35091	SCREW, DRIVE PLATE TO FLYW	6		
15	13	35048	LOCKWASHER, DRIVE PLATE SC	6		
16	614	3553	CONNECTING ROD ASSEMBLY	8		
17	10	52192	BOLT, CONNECTING ROD CAP	16		
18	11	37493	NUT, CONNECTING ROD CAP E	16		
19	23	85726	BEARING SET (PAIR), CONNECTI	8		
19	23	85727	BEARING UNIT (PAIR), CONNECT	AR		
19	23	85728	BEARING UNIT (PAIR), CONNECT	AR		
19	23	85691	BEARING UNIT (PAIR), CONNECT	AR		
19	23	85729	BEARING UNIT (PAIR), CONNECT	AR		
20	429	6612	CRANKSHAFT (L.H. ROTATION)	1		
20	429	6613	CRANKSHAFT (R.H. ROTATION)	1		
21	28	34466	KEY, CRANKSHAFT GEAR, CAMS	3		
22	23	71647	BUSHING, CRANKSHAFT PILOT (1		